

Wesley Allen, Inc.

Bed and Frame Assembly Instructions

Pre-Assembly:

- Please read all instructions before beginning assembly. Assembly by two people is recommended.
- Remove all parts and hardware from packing. Do not discard any contents until after assembly is complete.
- Tools needed for assembly: Phillips screwdriver & 7/16" open-end or adjustable wrench.

Parts Included – Full Size (2 boxes):

Box 1:

- (1) Headboard / (1) Footboard

Box 2:

- (2) Siderails (A)
- (1) Cross slat with - 1 V attached (B)
- (1) Cross slat with - 1 V attached (C)
- (1) Cross slat with - no V attached (D)
- (loose V (E) to bolt onto cross slat (D)
- (1) hardware packet

Hardware Packet for all sizes

- (8) 1/4-20 x 1" hex bolt (+ 2 extra) (a)
- (8) 1/4-20 x 3/4" Phillips flat head machine screw (+ 2 extra) (b)
- (8) 1/4-20 serrated flange nut (+ 2 extra) (c)

Parts Included – Queen/King (2 or 3 boxes):

Box 1:

- (1) Headboard or (1) Headboard/ (1) Footboard

Box 2:

- (1) Footboard

Box 2 or 3:

- (2) Siderails (A)
- (1) Cross slat with - 1 V attached (B)
- (1) Cross slat with - 1 V's attached (C)
- (1) Cross slat with no V attached (D)
- (1) loose V (E)
- (1) hardware packet

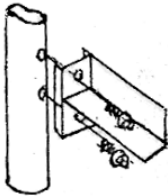


Illustration 1

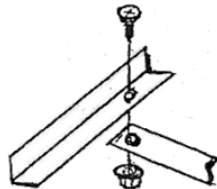


Illustration 2

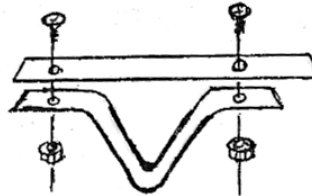


Illustration 3

Assembly Instructions:

1. Determine the desired location of bed. Place headboard in upright position.
2. Prepare to attach the ends of siderails (A) to pre-threaded holes in legs of headboard. Be sure siderail lips are facing inward.
3. Lift one siderail and align the holes in the faceplate with pre-threaded holes in headboard leg. Insert a 1/4-20x1" hex bolt (a) through each hole of the faceplate and into the leg – illustration 1 – hand tighten only. Repeat with other siderail.
4. Repeat with footboard. Tighten all bolts with 7/16" open end wrench. (For HOF assembly see #8)
5. Prepare to attach across-slats by starting at headboard side of bed using cross slat (B); place cross-slat under lip of the siderail while aligning the predrilled holes. While holding the cross-slat in position, insert (b) 1/4-20x3/4" Phillips flathead machine screw – illustration 2 – through the holes and attach (c) 1/4-20 serrated flange nut; hand tighten.
6. Attach remaining cross-slats (c) with 3 V's attached in center of bed frame. Attach cross slat with no V (D) to footboard side of bed – illustration 2 – Place cross-slat under lip of side rail and align predrilled holes: hold cross-slat in place and insert (b) 1/4-20x3/4" Phillips flathead machine screw through holes. Attach (c) 1/4-20 serrated flange nut to each screw; hand tighten.
7. Prepare to attach loose V to cross slat at footboard end of bed – illustration 3 – Place V under cross-slat at footboard end of bed and align predrilled holes; insert (b) 1/4-20x3/4" Phillips flathead machine screws through holes and attach (c) 1/4-20 serrated flange nut; hand tighten.
8. Assemble HOF after headboard has been attached to side rails. Slip HOF Tubular Support Bracket on to lip of side rail at footboard end of bed – illustration 4 – align holes and slip (a) 1/4-20x1" through holes; hand tighten.
9. After all parts have assembled, tighten all screws with Phillips screwdriver and 1/16th open-end wrench.
10. Periodically tighten all connections.

Care Instructions:

Wipe with a soft dry or slightly damp cloth. Never use of harsh cleaners or abrasives.

Thank you for your purchase